#### Chairman Collin Daly

Administrator Ellen Morell

# Limestone County Commission



Commissioners:
Daryl Sammet
Danny Barksdale
Derrick Gatlin
LaDon Townsend

January 24, 2023

# INVITATION FOR BIDS Proposal No. 2818 Sheriff's Office Uniforms

Notice is hereby given that the Commission of Limestone County, Alabama will receive competitive bids on winter and summer uniforms for the Limestone County Sheriff's Office as per attached specifications.

Bid is effective from March 7, 2023 through March 6, 2024. It is anticipated that the contract will be for a period of one (1) year. Contract may be renewed if agreed by the parties for one-year terms not to exceed three (3) years. The county reserves the right to opt out of renewal and/or terminate the contract if not satisfied with the vendor. Any and all taxes and/or fees must be included in prices. Prices quoted are firm for the life of the contract.

Subsequent to the award of the contract, any merchandise found to be inferior to the samples submitted will not be accepted.

You are invited to bid on the above specifications. The county reserves the right to accept or reject any or all parts of this bid and to award in whole or part, whichever is in the best interest of the county.

Bids will be opened on Thursday, the 2<sup>nd</sup> day of March 2023, at 10:00 a.m. and awarded on Monday, the 6<sup>th</sup> day of March 2023, at 10:00 a.m.

**REQUIREMENT:** Pursuant to Alabama Code 31-13-9, as a condition of the award of any contract, the business entity or employer, and any of its subcontractors, shall provide a sworn affidavit and documentation that it will not knowingly employ, hire for employment, or continue to employ an unauthorized alien; that it is enrolled in the E-Verify program; and, during the contract period, it will participate in the E-Verify program and will verify every employee that is required to be verified under applicable state and federal laws. During the performance of the contract, the business entity or employer shall participate in the E-Verify program and shall verify every employee that is required to be verified according to the applicable federal rules and regulations.

All samples will be returned at bidder's expense with no financial liability to be incurred by the Limestone County Sheriff's Office for their shipping, loss or damage.

Request samples of each item listed mailed to: Limestone County Commission, 310 W. Washington St., Athens, AL 35611.

All bids must be sealed and the word "BID," bid proposal number, name of item, and opening date on outside of envelope.

Collin Daly, Chairman

**Limestone County Commission** 

#### **DEPUTY PANTS**

Fabric:

100% Dacron/Polyester Weight: 11.75 oz/linear yard (66-67"width)

Weave: Gabardine Color: Pink Tan

Milliken Mills Fabric No: 7470-7061 or Exceeds

#### Design:

Trousers shall be manufactured from a man's uniform trouser pattern. The trouser styling shall incorporate a plan front, straight leg bottoms, two quarter top front pockets, and two hip pockets.

#### Pocketing:

The pocket shall be 70% Polyester 30%, Cotton, 2.9 oz. per square yard (60"width) with a minimum  $78 \times 64$  count. Pocketing must have a durable press finish and the color of the pocketing must be light in color.

# Pocket Design

The two front pockets will be quartile top style with a minimum opening of 6" and a minimum depth of 5 ¾" measured from the bottom of the opening. Front pockets to have straight bar tacks at the top triangle bar tacks at the bottom of the pocket opening. Pockets shall be constructed using the stitch, turn and topstitch method. Pocket facing to be made of the basic fabric and must measure a minimum of 3" in width at the top. The front pockets shall be double tipped.

The two hip pockets shall have a minimum opening of 5 ½" a minimum depth of 5 ¾" measured from the bottom of the bottom of the pocket opening. Hip pockets shall be constructed using the double welt method on a REECE PW Machine. The welts shall be finished in such a manner that there is no topstitching (topstitching hip pockets welts shall be cause for rejection). The corner of the hip pockets opening shall have triangle bar tacks for reinforcement. Hip pockets facing to be made of basic fabric and have a minimum depth of ¾". The left hip pocket shall have a centered tab made of basic cloth inserted into the top welt and bar tacked at the top and bottom of the tab to form an opening for a button. A button shall be located below the bottom welt corresponding in location with the tab.

# Waistband:

The waistband shall be constructed using the "closed method" and shall measure 2" wide when finished. The waistband curtain is to be made of the same fabric and color as the pocketing material and shall be attached to the trouser with a Rocap Machine. The waistband must contain "wide Ban-Rol to prevent roll over and have three stand Snuglex to keep shirts tucked in. The waistband closure shall be accomplished with a crush-proof hook and eye. The hook and eye shall be reinforced with stays made of a non-woven fabric that are anchored by the topstitching for the fly facing and curtain. This topstitching must be to the top of the

waistband. The waistband must be topstitched 1/16" below the waistband seam for added strength.

#### Fly:

Trouser to have a metal memory lock zipper. There shall be a French Fly tab closure on the inside of the right fly. Tab to be double ply made of the basic cloth (tabs made of pocketing material or a "grown on" French Fly will be cause for rejection). The right fly to be lined with the same fabric as the waistband curtain and pocketing. The fly lining will be sewn to the left fly below the zipper in a neat and durable manner. A button shall be located on the left fly corresponding with the French Fly tab to provide a clean and comfortable closure. There shall be a firm straight bar tack at the bottom of the fly going through the zipper tape.

#### Belt loops:

There shall be a minimum of seven belt loops ¾" in width of double thickness. Each loop must have a non-woven interlining. All loops (except for the back center loop) must be sewn into the bottom of the waistband ("dropped" belt loops are cause for rejection) and the top of the belt loops shall be caught into the waistband curtain seam with Rocap machine. The bottom of the center back loop shall be tacked to the trouser and the top of the loop tacked to the outside of the waistband.

#### Seat:

To measure a minimum of 2 ¾" to allow for alterations. Seat must be sewn with a Tandem Needle Machine.

# Stitching, Pressing & Finishing:

Trouser must be stitched with matching thread and all stitching to show must be 10-11 stitches per inch. Trouser must be neatly pressed on Hothcad Presses and properly shaped. Out seams must be pressed open. Trouser must be cleaned and finished to eliminate loose threads.

#### Stripe:

Trousers to have a <sup>3/1</sup> stripe of 7451-7062, 100% Polyester, Brown material. Stripe must be set into the side seams, and extend from the bottom of the trouser leg to the waistband. Supervisors trousers will have a <sup>3/1</sup> inch gold stripe piggybacked over the brown stripe.

#### Labels:

Trouser must have a care label permanently affixed that also indicates the size. A paper ticket showing the size, fabric content, cut number, and WPL number must be on the outside of the waistband.

#### **Stock Sizes:**

Trousers must be available from stock in the following sizes:

Regular size: 28-60 (even only over 38)

Short rise: 28-40 (even only)Long rise: 32-42 (even only)

#### **DEPUTY DRESS SHIRT LONG SLEEVE**

#### Specifications:

Short Sleeve Tropical Police Shirt Code "5" with Zipper or exceeds. Sewn in Military Crease Shirt with Scalloped Flaps and Velcro Closures. Must have 4" yoke.

#### Material:

Tropical Weave, 65% Dacron Polyester, 35% Rayon Weight approx 9.5 oz per yd, Soil Release, Permanent Press.

# Creasing:

Pockets and Pocket Flaps to be Die Creased to give Uniform shape and size. The shirt is to have sown in permanent military creases, 2 in front, 3 in back.

#### Collar:

The collar is to be die cut. Convertible collar is to measure 3  $\frac{1}{2}$ " long at points and top stitched  $\frac{1}{2}$ " from edge. The interlinings are to be 100% Polyester. Permanent collar stays of proper length are to be sewn inside the collar so that no stitches are made through the bottom leaf.

#### **Sleeves:**

Sleeves are to be straight and whole. There shall be one button placed on sleeve placket approximately 2  $\frac{1}{2}$ " above the top of the cuff. The cuffs shall be 2  $\frac{1}{2}$ " wide and shall be top stitched  $\frac{1}{2}$ " around the edge of the cuff. Cuff will close with two buttons. Sleeves must be secured to the body of the shirt by means of a merrow stitch with a salty stitch so as to strengthen the seam. The same stitch must be used on the side closing seam as well.

#### Front:

Right front shall have a facing "3" in width extending from neckline to bottom of shirt provided by a turn-under of material. The left front shall have 7 buttonholes  $\frac{3}{4}$ " from edge, 3  $\frac{1}{4}$ " apart. ZIPPERS WILL BE SEWN INTO FRONT OF SHIRT. Top 2 buttons and bottom button will be strongly attached through two thicknesses of material forming right front and shall correspond to each buttonhole in the left front, other 4 buttons will be sewn into middle of buttonhole on left front. Left front also to have mock placket 1  $\frac{1}{4}$ " wide down face of front with 100% dacron lining and held with two rows of stitching.

#### **Pockets:**

To have 2 breast pockets with mitered corners to finish 5 3/8" wide and 6" long. The left breast pocket is to have a pencil opening about 1 3/8". Both pockets to have a 1 ½" box placket stitched top and bottom to prevent spreading. Velcro ½" wide and 1" long to be placed on edges on each pocket to secure velcro placed on comers of each flap.

### Flaps:

To have scalloped flaps to finish 5 %" in width, and secured to front of shirt approximately %" above top of pocket. The left flap to have a pencil opening about 1 3/8" in width. Velcro to be placed on comers of each flap. Flaps to be fused with 100% dacron polyester woven lining. Buttons will be attached to flap only.

# Badge:

Patch inside sling type badge holder of self-goods approximately 1  $\frac{1}{2}$ " wide to extend from joining seam to pocket of left front. Two small buttonholes 1  $\frac{1}{2}$ " apart with lower buttonhole approximately  $\frac{3}{4}$ " above the flap.

#### Shoulder Straps:

The shoulder straps shall be pointed at the end toward the neck of the shirt. The other end shall be sewn in sleeve head sewn. The strap shall measure 2" at sleeve and taper to 1 ½". Straps to be set about ½" from the collar. Shoulder straps shall be "X" stitched to shoulders with a row of cross stitching 2" from sleeve head seam. The "X" stitching shall extend diagonally from each end of the cross stitch to the sleeve head seam. Must be lined with 100% Dacron Polyester Woven Lining.

# Collar Stays:

The collar stays shall be of good quality staler vinyl, of proper length.

# Interlinings:

Collar and center facing will be of 100% Dacron Polyester interlining.

#### Size:

Marking-Size tab to be sewn in with label to the inside yoke of shirt.

#### **Buttons:**

All buttons shall be made from thermosetting polyester material and must match the fabric.

# Pressing & Packing:

Shirts are to be carefully pressed by hand in a first class manner. Shirts are to be shipped in strong boxes so as not to be damaged in shipment. Shirts are to be packed in individual polyethylene bags.

PATCHES WILL BE SUPPLIED BY SHERIFF'S OFFICE and FLAG WILL BE SUPPLIED BY VENDOR. DEPARTMENT PATCH WILL BE SEWN ON RIGHT SHOULDER and FLAG WILL BE SEWN ON LEFT SHOULDER.

#### **DEPUTY DRESS SHIRT SHORT SLEEVE**

#### Specifications:

Short Sleeve Tropical Police Shirt Code "5" with Zipper or exceeds. Sewn in Military Crease Shirt with Scalloped Flaps and Velcro Closures. Must have 4" yoke.

### Material:

Tropical Weave, 65% Dacron Polyester, 35% Rayon Weight approx 9.5 oz per yd, Soil Release, Permanent Press.

# **Creasing**:

Pockets and Pocket Flaps to be Die Creased to give Uniform shape and size. The shirt is to have sewn in permanent military creases, 2 in front, 3 in back.

#### Collar:

The collar is to be die cut. Convertible collar is to measure 3 ¼" long at points and top stitched ¼" from edge. The interlinings are to be 100% Polyester. Permanent collar stays of proper length are to be sewn inside the collar so that no stitches are made through the bottom leaf.

#### **Sleeves:**

Sleeves are to be straight and whole, have a ½" hem and finish 9 ½" long from the shoulder sewn. The sleeves must be secured to the body of the shirt by means of a narrow stitch with a safety stitch so as to strengthen the seam. The same stitch must be used on the side closing seam as well. The sleeve sewn is to be bar tacked at the bottom of the hem for strength.

#### Front:

Right front shall have a facing 3" in width extending from neckline to bottom of shirt provided by a turn-under of material. The left front shall have 7 buttonholes ¾" from edge,3 ½" apart. ZIPPERS WILL BE SEWN INTO FRONT OF SHIRT. Top 2 buttons and bottom button will be strongly attached through two thicknesses of material forming right front and shall correspond to each buttonhole in the left front, other 4 buttons will be sewn into middle of buttonhole on left front. Left front also to have mock placket 1 ½" wide down face of front with 100% dacron lining and held with two rows of stitching.

#### **Pockets:**

To have 2 breast pockets with mitered comers to finish 5 3/8 " wide and 6" long. The left breast pocket is to have a pencil opening about 1 3/8 ". Both pockets to have a 1  $\frac{1}{2}$ " box

placket stitched top and bottom to prevent spreading. Velcro  $\frac{1}{2}$  wide and 1" long to be placed on edges on each pocket to secure velcro placed on corners of each flap.

#### Flaps:

To have scalloped flaps to finish  $5\,\%$ " in width, and secured to front of shirt approximately %" above top of pocket. The left flap to have a pencil opening about  $1\,3/8$ " in width. Velcro to be placed on corners of each flap. Flaps to be fused with 100% dacron polyester woven lining. Buttons will be attached to flap only.

#### Badge Patch:

Inside sling type badge holder of self-goods approximately 1  $\frac{1}{2}$ " wide to extend from joining seam to pocket of left front. Two small buttonholes 1  $\frac{1}{2}$ " apart with lower buttonhole approximately  $\frac{1}{2}$ " above the flap.

### Shoulder Straps:

The shoulder straps shall be pointed at the end toward the neck of the shirt. The other end shall be sewn in sleeve head seam. The strap shall measure 2" at sleeve and taper to  $1\,\%$ ". Straps to be set about %" from the collar. Shoulder straps shall be "X" stitched to shoulders with a row of cross stitching 2" from sleeve head seam. The "X" stitching shall extend diagonally from each end of the cross stitch to the sleeve head sewn. Must be lined with 100% Dacron Polyester Woven Lining.

#### Collar Stays:

The collar stays shall be of good quality staler vinyl, of proper length.

#### Interlining.

Collar and center facing will be of 100% Dacron Polyester interlining.

#### Size:

Marking-Size tab to be sewn in with label to the inside yoke of shirt.

# **Buttons:**

All buttons shall be made from thermosetting polyester material and must match the fabric.

#### Pressing & Packing:

Shirts shall be carefully pressed by hand in a first class manner. Shirts are to be shipped in strong boxes so as not to be damaged in shipment. Shirts are to be packed in individual polyethylene bags.

PATCHES WILL BE SUPPLIED BY SHERIFF'S OFFICE and VENDOR WILL SUPPLY FLAG. PATCH WILL BE SEWN ON RIGHT SHOULDER and FLAG WILL BE SEWN ON LEFT SHOULDER.

# **OTHER REQUIREMENTS**

Vendor awarded bid must provide a representative on-site to measure for proper sizing of individual uniforms.

Bid is effective from March 7, 2023 through March 6, 2024. It is anticipated that the contract will be for a period of one (1) year. Contract may be renewed if agreed by the parties for one-year terms not to exceed three (3) years. The county reserves the right to opt out of renewal and/or terminate the contract if not satisfied with the vendor. Any and all taxes and/or fees must be included in bid price. Prices quoted are firm for the life of the contract.

# **BID SHEET**

Deputy's Pants: LS Deputy Dress Shirt: SS Deputy Dress Shirt:	Meets Requirement Meets Requirement Meets Requirement	yes no yes no yes no yes no
Pant Sample Sent: LS Deputy Dress Shirt Sample Sent: SS Deputy Dress Shirt Sample Sent:		yes no yes no
Provide representative for on-site n	neasurements:	yes no
TOTAL: (Including any and all taxes	and/or fees) \$	
All samples will be returned at bid the Limestone County Sheriff's Off	lder's expense with no financi ice for their shipping, loss or d	al liability to be incurred by amage.
Request samples of each item liste	ed mailed to:	
	estone County Commission 310 W. Washington St. Athens, AL 35611.	
Do you have a prepaid shipping lab	pel attached for returned item	s? yes no
NAME OF COMPANY:		
ADDRESS:		
PHONE:	:	
E-MAIL:		
SIGNATURE:	( depolition of the last of th	
PRINTED NAME:		